



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4034-043
Job Sheet 202653

Part No: D4034-043 **Job Qty:** 6 pcs
Part Name: Fwd Upper Rib Assembly

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/31/19 **Job Tracking No:**
Due Date: 11/26/19 **Created By:** Marie Lajeunesse
Type: Stock **Description:**
Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	6 pcs	11/26/19		0.00 6.67	Large Fab - 1		
						Large Fab - 10		
						Large Fab - 2		
						Large Fab - 3		
						Large Fab - 4		
						Large Fab - 5		
						Large Fab - 6		MAC
						Large Fab - 7		
						Large Fab - 8		
						Large Fab - 9		
						Large Fab - 11 (Various)		
						Large Fab - 12		1-y
110	QC 9	6 pcs	11/26/19		0.00 0.00	QC 9 - 10		
						QC 9 - 18		
						QC 9 - 24	DAS	
						QC 9 - 43	24	
						QC 9 - 50	9-89	
						QC 9 - 9		
120	QC 5	6 pcs	11/26/19		0.00 0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3	DAS	
						QC 5 - 43	24	
						QC 5 - 49	9-89	
						QC 5 - 51		
						QC 5 - 58		

DART
AEROSPACE
Container No: S240031

Part: D4034-043
Job No: 202653
Serial No/Batch: S240031
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
130 Packaging 3-1 - Stock - B4B 6 pcs	11/26/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	DEC 17 2019
				Packaging 3 - 33 - B4B	DAS
				Packaging 3 - 34 - B4B	21 DEC 16 2019
				Packaging 3 - 35 - B4B	21 DEC 16 2019
				Packaging 3 - 36 - B4B	
140 QC 21 - SA 6 pcs	11/26/19	0.00 0.00		QC 21 - SA - 21	DEC 17 2019
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21 DEC 16 2019
Part Op 100 - (Weld per dwg A/R S.S. rod Batch: M139015 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld Descriptions: bushing in rib as per dwg 110 - (QC9- Inspect visual per QSI004- Fusion Welds) 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location:) LOCATION: WA004-5 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4021-7	Hoop	6 pcs (1 ea)	100-Large Fab - Basket - 1	3x 5234825 3x 5231750	
D4021-9	Bushing	24 pcs (4 ea)	100-Large Fab - Basket - 1	5223603	
D4034-1	Rib	6 pcs (1 ea)	100-Large Fab - Basket - 1	5225018	
D4034-3	Rib	6 pcs (1 ea)	100-Large Fab - Basket - 1	2x 5238572 4x 522124	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	D4021-7	6	15	0
	D4021-9	24	196	0
	D4034-1	6	39	0
	D4034-3	6	9	0
Part Specifications				
Specifications could not be found.				

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NCR No. _____		Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework ☐		Cross tube ☐		Skid-tube ☐		Eng. (Non-AW) ☐		Engineering ☐	
		Scrap ☐		Small Fab ☐		Machining ☐		Prod. Eng. Coord. ☐		Water Jet ☐	
		Use-as-is ☐		Finishing ☐		Large Fab ☐		Rec/Store/Packaging ☐		Supplier ☐	
Date : _____		Sequence #:		QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							
Completed By				Lead hand / Supervisor							
QC / QA Coordinator											